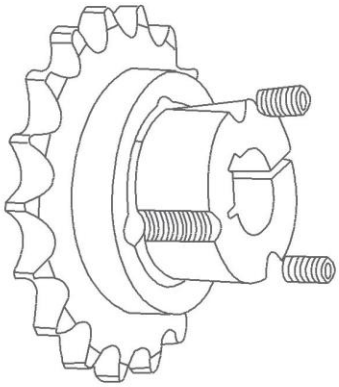
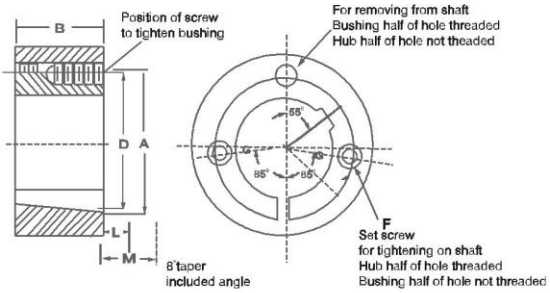
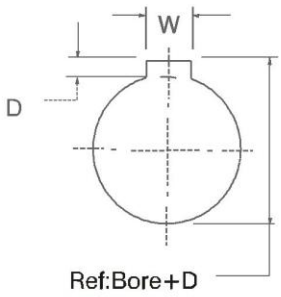




BUSH NO	SCREW TIGHTENING TORQUES(Nm)	SCREW	
		QUANTITY	SIZE
1008 1108	5.6	2	1/4" BSW
1210 1215	20	2	3/8" BSW
1310 1315	20	2	3/8" BSW
1610 1615	20	2	3/8" BSW
2012	31	2	7/16" BSW
2517	48	2	1/2" BSW
3020 3030	90	2	5/8" BSW
3535	112	3	1/2" BSW
4040	170	3	5/8" BSW
4545	192	3	3/4" BSW
5050	271	3	7/8" BSW

Two screws required
Three screws required

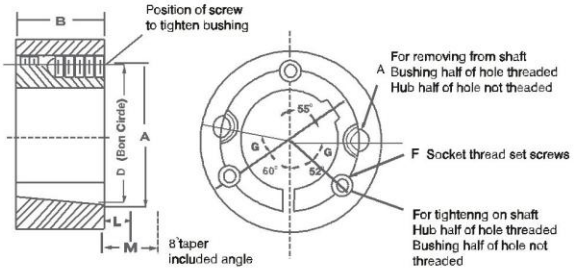


MM Bore Key way dimensions conform to ISO standard
Depth measured at centerline

1008 – 3030 Taper Bushings

BUSH NO	A	B	D	Set Screws
1008	1.386	7/8	1 21/64	1/4x1/2
1108	1.511	7/8	1 29/64	1/4x1/2
1210	1 7/8	1	1 3/4	3/8x5/8
1215	1 7/8	1 1/2	1 3/4	3/8x5/8
1310	2	1	1 7/8	3/8x5/8
1610	2 1/4	1	2 1/8	3/8x5/8
1615	2 1/4	1 1/2	2 1/8	3/8x5/8
2012	2 3/4	1 1/4	2 5/8	7/16x7/8
2517	3 3/8	1 3/4	3 1/4	1/2x1
2525	3 3/8	2 1/2	3 1/4	1/2x1
3020	4 1/4	2	4	5/8X1 1/4
3030	4 1/4	3	4	5/8X1 1/4

3535 – 5050 sizes



1008 – 5050 Taper Bushings

BUSH NO	A	B	D	Set Screws	G
3535	5	3 1/2	4.83	1/2x1 1/2	40°
4040	5 3/4	4	5.54	5/8x1 3/4	40°
4545	6 3/8	4 1/2	6.13	3/4x2	40°
5050	7	5	6.72	7/8x2 1/4	37°

A

DIN 6885 GB 1095-1979

Bush No	Bore	Bushing Keyway
1008	10	3x1.40
	11	4x1.80
	12	
	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x2.00
	25	8x1.30
1180	10	3x1.40
	11	4x1.80
	12	
	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	8x2.00
1210	11	4x1.80
	12	
	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
1215	11	4x1.80
	12	
	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
1310	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
	35	

Bush No	Bore	Bushing Keyway
1610	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	12x2.20
1615	14	5x2.30
	16	
	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	12x2.20
2012	18	6x2.80
	19	
	20	
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	
	45	14x3.80
	48	
	50	

Bush No	Bore	Bushing Keyway
2517	20	6x2.80
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	
	45	14x3.80
	48	
	50	
	55	16x4.30
	60	18x4.40
2525	20	6x2.80
	22	
	24	8x3.30
	25	
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	
	45	14x3.80
	48	
	50	
	55	16x4.30
	60	18x4.40

Bush No	Bore	Bushing Keyway
3020	25	8x3.30
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	
	45	14x3.80
	48	
	50	
	55	16x4.30
	60	18x4.40
	65	
	70	20x4.90
	75	
3030	25	8x3.30
	28	
	30	
	32	10x3.30
	35	
	38	
	40	12x3.30
	42	
	45	14x3.80
	48	
	50	
	55	16x4.30
	60	18x4.40
	65	
	70	20x4.90
	75	

Bush No	Bore	Bushing Keyway
3535	35	10x3.30
	38	
	40	12x3.30
	42	
	45	14x3.80
	48	
	50	
	55	16x4.30
	60	18x4.40
	65	
	70	20x4.90
	75	
	80	22x5.40
	85	
	90	25x5.40
4040	40	12x3.30
	42	
	45	14x3.80
	48	
	50	
	55	16x4.30
	60	18x4.40
	65	
	70	20x4.90
	75	
	80	22x5.40
	85	
	90	25x5.40
	95	
	100	28x6.40

Bush No	Bore	Bushing Keyway
4545	55	16x4.30
	60	18x4.40
	65	
	70	20x4.90
	75	
	80	22x5.40
	85	
	90	25x5.4
	95	
	100	28x6.40
	105	
	110	
5050	60	18x4.40
	65	
	70	20x4.90
	75	
	80	22x5.40
	85	
	90	25x5.40
	95	
	100	28x6.40
	105	
	110	
	115	32x7.40
	120	
	125	